CIGARETTE SPECIFICATION

LOUISVILLE
CAMBRIDGE LIGHTS KS MENTHOL SP
BRAND CODE-01430 (STD)

EFFECTIVE DATE: 04/12/95
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM					
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	31.000	MM					
TOTAL R.T.D.	:	4.80	IN. H2O	FRESH MENTHOL	:	.65	MG/CIGT	.60 - .70
DILUTION TARGET	:	14.0 +/-	5.0 %					

TIPPING PAPER : 62MM X 3500M WHT DGRNL PPT KC 265M2 12-586-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: ABBH1 - 12.95% BRICA MENTHOL SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 22CU/0.6%/100% WOOD 10-372-A
REPLACE WITH/USE UP: 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-994-A
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-371-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2054444870

REASON FOR CHANGE : CIGT PAPER CHGD TO: 10-372-A (22CU) U/R W/10-994-A
: (24CU) U/R W/10-371-A (24CU) TO ELIMINATE 22CU
: WOOD CIGT PAPER. TPG PAPER UPDATED TO CURRENT. NO
: WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
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APPROVED BY: Janice M Basic

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